

Smooth Bore Tube Tools

Adjustable Buffing Tools

Stainless Steel Wire Buffing Tools are used for removing light to medium scale deposits or for finishing tubes previously "roughed out" with other cleaning tools. They can be used in straight, ferrous and nonferrous tubes. Buffing tools can only be used in a clockwise (forward) direction and cannot be used in internally enhanced tubes. They are adjustable to a 1/4" range.

- GTC-203** Buffing Tool for tubes 5/16"-3/8" (7.9-9.5mm) I.D.
- GTC-204Q** Buffing Tool for tubes 3/8"-1/2" (9.5-12.7mm) I.D.
- GTC-205Q** Buffing Tool for tubes 1/2"-9/16" (12.7-14.3mm) I.D.
- GTC-206Q** Buffing Tool for tubes 5/8"-1" (15.9-25.4mm) I.D.
- GTC-207** Replacement Blades for GTC-203 and GTC-204
- GTC-208A** Replacement Blades for GTC-205
- GTC-208B** Replacement Blades for GTC-206
- GTC-209** Adjusting Jig for GTC-203 and GTC-204

- GTC-203DT** Same as GTC-203 with drill tip
- GTC-204QDT** Same as above with drill tip
- GTC-205QDT** Same as above with drill tip
- GTC-206QDT** Same as above with drill tip



Adjustable Triangular Scraper Tool

Triangular Scraper Tools are used for removing heavy scale deposits in straight, ferrous tubes. They can only be used in a clockwise (forward) direction and cannot be used in internally enhanced tubes. They are adjustable to a 1/4" range.

- TST-500** Triangular Scraper Tool 1/2"-3/4" (12.7-19.1mm) I.D.
- TST-750** Triangular Scraper Tool 3/4"-1" (19.1-25.4mm) I.D.



Carbide Drills

Carbide Drills are recommended for cleaning straight, ferrous tubes plugged solidly with deposit.

- PTB-025** 1/4" (6.4mm), **PTB-037** 3/8" (9.5mm), **PTB-043** 7/16" (11.1mm) or **PTB-050** 1/2" (12.7mm)
- PTB-056** 9/16" (14.3mm), **PTB-062** 5/8" (15.9mm) or **PTB-068** 11/16" (17.5mm)

Note: All drills run 10% oversize [e.g. PTB-062 Drill is 0.6875" (17.5mm) O.D.].



Flex-Hone Abrasive Tools

Flex-Hone Abrasive Tools are light pressure, soft application honing devices for cleaning straight, ferrous tubes. They consist of 180 grit silicon carbide abrasive globules (stones) bonded to high density nylon filaments. Order tool to correspond to tube I.D.

- FHT-025** 1/4" (6.4mm), **FHT-031** 5/16" (7.9mm), **FHT-037** 3/8" (9.5mm), **FHT-043** 7/16" (11.1mm) or **FHT-050** 1/2" (12.7mm)
- FHT-056** 9/16" (14.3mm), **FHT-062** 5/8" (15.9mm) or **FHT-068** 11/16" (17.5mm)
- FHT-075** 3/4" (19.1mm), **FHT-087** 7/8" (22.2mm) or **FHT-100** 1" (25.4mm)

Note: Flex-Hone Abrasive Tools are normally used with a water flush for maximum life.



Flex Hub Tool

Flex Hub Tools incorporate centrifugally activated blades for removing hard and heavy deposits in straight, ferrous tubes.

- GTC-225** Flex Hub for straight tubes 1/2"-1" (12.7-25.4mm) I.D.
- GTC-225A** Replacement Metal Blades for GTC-225 (set of three)



U-Tube Tools

Consisting of brushes or grinding tips permanently mounted on 18" sections of flexible shafts, U-Tube Tools are designed to snake partially through each side of a U-bend, to thoroughly clean from both sides.

Cup Brush Tools – Brass or Stainless Steel

- CBT-075B** Brass Cup Brush for tubes 1/2"-3/4" (12.7-19.1mm) I.D.
- CBT-075S** Stainless Steel Cup Brush for tubes 1/2"-3/4" (12.7-19.1mm) I.D.

Wheel Brush Tools – Brass or Stainless Steel

- WBT-075B** Brass Wheel Brush 3/4" (19.1mm) diameter
- WBT-100B** Brass Wheel Brush 1" (25.4mm) diameter
- WBT-075S** Stainless Steel Wheel Brush 3/4" (19.1mm) diameter
- WBT-100S** Stainless Steel Wheel Brush 1" (25.4mm) diameter

Grinding Tip Tools

- GTT-050** Grinding Tip Tool 1/2" (12.7mm) diameter
- GTT-625** Grinding Tip Tool 5/8" (15.9mm) diameter

