



DELIVERING HONING EXCELLENCE

2 & 4 metre TubeHone

TUBE HONE	
2 metre	4 metre

Capacity & Stroke	
Outside diameter range	96mm - 650mm*
Inside diameter range	25.4mm - 500mm*
Stroke length	Fully adjustable 2200mm* Fully adjustable 4200mm*
Stroking motor speed	Fully adjustable 1 – 25m/min* with Creep Feed
Stroking motor power	3 kW
Stroking movement	Chain
Short stroking	Manually operated in cycle

Spindle Drive	
Spindle speed	Fully adjustable 0 – 250 rev/min
Spindle motor power	4.0 kW

Feeding System	
Standard	Automatic friction feed system 1303

Electrical Equipment	
Conformity	CE approved. Conforms to BS EN 6024 and BS 7671
Motor protection category	IP54
Standard electrical supply	380 – 415V, 3 Phase, 50Hz
Control voltage	24V DC

Honing Fluid Filtration	
Standard	Integral with 280 litre capacity coolant tank
Option	Magnetic cartridge filtration
Option	Paper laying band filter with magnetic separator

Weight		
Net	2000 kg	2600 kg
Gross	2200 kg	2800 kg

Machine		
Dimensions (mm)	6000 (W) x 1100 (D) x 1450 (H)	10000 (W) x 1100 (D) x 1450 (H)

* Subject to honing application and fixturing options

Delapena reserves the right to change specifications and design without prior notice